



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3492-3
Job Sheet 168668



Part No: D3492-3

Job Qty: 150 ea

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	150 Ea		12/2/17	0.00	0.00	Start Up Machining		
100	Hardinge	150 pcs		12/2/17	0.00	5.62	Hardinge		
120	QC	150 pcs		12/2/17	0.00	0.00	QC8		
130	HandFinish	150 pcs		12/2/17	0.00	0.52	HandFinish1		
140	Powdercoat	150 pcs		12/3/17	0.00	0.30	Powdercoat1		
150	QC	150 pcs		12/3/17	0.00	0.00	QC3		
160	Packaging	150 pcs		12/3/17	0.00	0.00	Packaging3		
170	QC21-SA	150 Ea		12/3/17	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FA632 & Dwg D3492

Descriptions: 140 - (Flat End Only)

160 - LOCATION : FP001

Per 138467. START: 8:40 OUT: 3:20 FINISH: 9:10.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.750	9	36	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.750inches ± 0.010	0.760 0.740		
2	Plug	0.582inches + 0.000 - 0.002	0.582 0.580		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.060inches ± 0.005	0.065 0.055		
5	Plug	0.060inches ± 0.005	0.065 0.055		
6	Plug	0.500inches ± 0.010	0.510 0.490		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

DART
AEROSPACE
S026057

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Plug

PART NO:
Revision:
Operation:
Change No:

D3492-3

Start up Operation

Mfg Date: 12/21/17
Job No: 168668

